

# Acco<sup>®</sup> WRIGHT<sup>®</sup>

end trucks  
product series 440  
top running  
double girder

instruction  
and parts  
manual

## WARNING

This equipment should not be installed, operated or maintained by any person who has not read all the contents of these instructions. Failure to read and comply with these instructions or any one of the limitations noted herein can result in serious bodily injury or death, and/or property damage.

Only competent engineering and fabrication personnel, familiar with standard crane design and fabrication practices, should be employed to design and fabricate cranes using this equipment because of the necessity of properly interpreting these instructions and for the purposes of determining appropriate compatible equipment and product applications. Acco disclaims any responsibility for the quality of design and workmanship employed in the design and fabrication of a crane or other system using this equipment or the sufficiency of the structure in which and to which this equipment is to be installed or the sufficiency of the crane or system to sustain any particular load that may be imposed upon it. Contact Acco Chain & Lifting Products for additional information if necessary.

There are no other warranties which extend beyond the description on the Order Acknowledgment and as it may apply to the specifications provided in this publication. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. Acco shall in no event be liable for any special, direct, indirect, incidental or consequential damages to anyone beyond the cost of replacement of the goods sold hereby.

**⚠ CAUTION**

These general instructions deal with the normal installation, operation, and maintenance situations encountered with the equipment described herein. The instructions should not be interpreted to anticipate every possible contingency or to anticipate the final crane or system configuration that uses this equipment.

This manual includes instructions and parts information for a variety of crane component equipment. Therefore, all instructions and parts information may not apply to any one type or size of equipment. Disregard those portions of the instructions which do not apply.

Use only Acco authorized replacement parts in the service and maintenance of this equipment.

**⚠ WARNING**

Equipment described herein is not designed for and should not be used for lifting, supporting, or transporting humans.

Equipment described herein should not be used in conjunction with other equipment unless necessary and/or required safety devices applicable to the system, crane, and application are installed by the crane builder or user.

Modifications to upgrade, rerate, or otherwise alter this equipment shall be authorized only by the original equipment manufacturer or qualified professional engineer.

Equipment described herein is only for use in the design and manufacture of cranes. Additional equipment or devices may be required for the crane to comply with applicable crane design and safety standards. The crane designer, crane manufacturer, or user is responsible to furnish these additional items for compliance. Refer to ASME B30.2 for top-running multiple girder cranes with top running trolleys.

Quantity and location of bolts furnished with these end trucks for attaching the bridge girder to the end trucks are of a general nature only. Actual quantity and location of bolts or other attachment methods must be determined by the crane designer or crane manufacturer to result in a connection that will structurally sustain the actual loads caused by the design and application of the crane in accordance with acceptable crane design standards and specifications. The crane designer or crane manufacturer must also determine if corner bracing or other bracing means will be required.

Electrical equipment described herein is designed and built in compliance with ACCO's interpretation of ANSI/NFPA 70 (National Electrical Code). The crane designer, crane manufacturer or user is responsible to assure that the installation and associated wiring of these electrical components is in compliance with ANSI/NFPA 70, and all applicable Federal, State and Local Codes.

Failure to read and comply with any one of the limitations noted herein can result in serious bodily injury or death, and/or property damage.

**⚠ DANGER**

**HAZARDOUS VOLTAGES ARE PRESENT IN THE CONTROL BOX, OTHER ELECTRICAL COMPONENTS, AND CONNECTIONS BETWEEN THESE COMPONENTS.**

Before performing ANY mechanical or electrical maintenance on the equipment, de-energize (disconnect) the main switch supplying power to the equipment; and lock and tag the main switch in the de-energized position.

Only trained and competent personnel should inspect and repair this equipment.

## END TRUCK KITS

PRODUCT NUMBER	PRODUCT NUMBER (BRONZE WHEELS)	MAX. WHEEL CAPACITY (a)	GIRDER SPACE	RAIL SIZE	TRUCK WEIGHT (b)	Each End Truck Kit Includes: (2) End Trucks (2) Pinions (2) Keys (2) Retaining Rings (1) Instruction and Parts Manual
4400220	4400320	9,300 lbs.	60"	40#	878 lbs.	
4400230	4400330	9,300 lbs.	78"	40#	947 lbs.	
4400240	4400340	15,500 lbs.	60"	40-80#	1210 lbs.	
4400250	4400350	15,500 lbs.	78"	40-80#	1302 lbs.	

(a) Calculated Truck Loads must include:

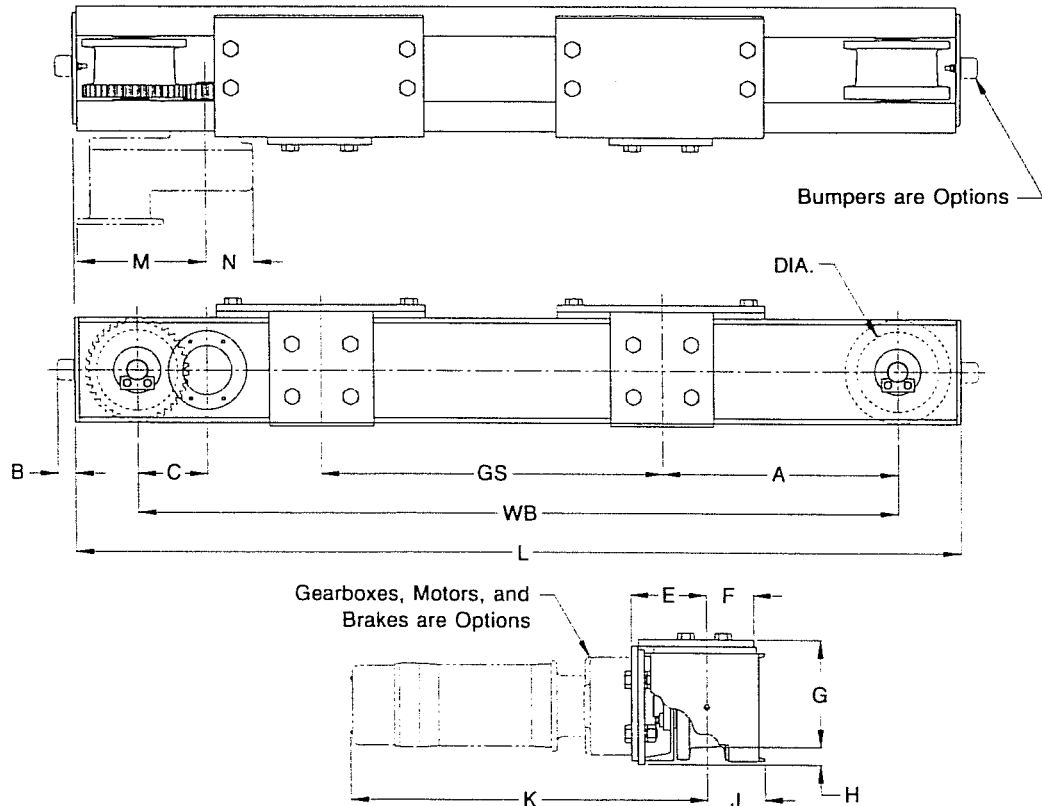
1. Live load impact allowance of 1/2% of lifting speed in FPM, but not less than 15% when used with an electric powered hoist.
2. Dead load impact allowance of 10% (includes weight of crane, hoist, and attachments).

(b) Truck Weight is per pair of end trucks.

## TYPICAL CRANES

MAX. WHEEL CAPACITY	TYP. CRANE CAPACITY	TYP. CRANE SPAN	Typical crane capacities and spans are for reference purposes only. Actual capacity and span must be determined by the crane manufacturer, based upon actual design loads and weights that will not exceed the allowable maximum wheel capacity.
9,300 lbs.	3 Ton	55 Ft.	
	5 Ton	35 Ft.	
15,500 lbs.	5 Ton	55 Ft.	
	7½ Ton	55 Ft.	
	10 Ton	40 Ft.	

## END TRUCK DIMENSIONS



S2749B

PRODUCT NUMBER	L	WB	GS	A	C	DIA.	E	F	G	H	J	M	N
4400x20	105.50"	96"	60"	18"	5.32"	6"	5.88"	3.69"	8.00"	1.25"	4.56"	9.85"	3.63"
4400x30	123.50"	114"	78"	18"	5.32"	6"	5.88"	3.69"	8.00"	1.25"	4.56"	9.85"	3.63"
4400x40	107.50"	96"	60"	18"	6.32"	8"	6.56"	4.00"	10.00"	1.25"	5.25"	9.85"	3.63"
4400x50	125.50"	114"	78"	18"	6.32"	8"	6.56"	4.00"	10.00"	1.25"	5.25"	9.85"	3.63"

B	Product No. 6450010 Bumper Kit	1.34"
	Product No. 6450020 Bumper Kit	1.66"
	Product No. 6450030 Bumper Kit	2.13"

K	End Truck Numbers 4400x20 or 4400x30	Single Speed Drives	25.38"
			Two Speed Drives
	End Truck Numbers 4400x40 or 4400x50	Single Speed Drives	26.25"
		Two Speed Drives	28.25"

Note: See page 4 for Bumper Kits.

## BUMPER KITS

PRODUCT NUMBER	SPEED	MAX. WHEEL CAPACITY	Each Bumper Kit includes: (4) Bumpers (4) Washers (4) Lockwashers (4) Nuts
6450010	50 FPM	15,500 lbs.	
	75 FPM	9,300 lbs.	
6450020	75 FPM	15,500 lbs.	
	110 FPM	9,300 lbs.	
6450030	110 FPM	15,500 lbs.	

## CAPACITY PLATES

PART NUMBER	DIMENSIONS
6400310	12" x 12"
6400320	24" x 24"
Quantity (2) Plates needed per crane.	

## LUBRICATION

1. Wheel bearings are pre-lubricated and sealed or shielded for operation in ambient temperatures between 0°F and 104°F, and in atmospheres reasonably free from dust, moisture, and corrosive fumes. For other operating conditions, contact Acco Chain and Lifting Products. Check wheel bearings at regular intervals and, if necessary, pack with NGLI No. 2 grease.
2. Wheel gears and pinions should be kept well coated with NGLI No. 2 grease as required.

## CRANE OPERATION SAFETY PROCEDURES

1. The operator shall not engage in any practice which will divert the operator's attention while actually engaged in operating the crane.
2. The operator is responsible for lifts and operations under the operator's direct control. The operator shall obey any stop signal during the lifts.
3. The operator shall be familiar with the safety practices of ANSI B30.2. The operator shall also be familiar with the equipment and report the need for any repairs or adjustments to the appointed responsible person and to the next operator upon changing shifts (if corrective action has not been completed).
4. Contacts with runaway stops or other cranes shall be made with caution.
5. All controls, brakes, and limit switches of a crane shall be tested by the operator before beginning a new shift. If anything does not operate properly, it shall be adjusted or repaired before operations begin.
6. The crane shall not be loaded in excess of its rated load except for test purposes or planned engineered lifts as specified in ANSI B30.2.
7. The load shall be attached to the load block hook by means of slings or other devices.
8. Before lifting a load, the operator shall ascertain that:
  - the hoist chain or hoist rope is free from kinks or twists and is not wrapped around the load;
  - the hoist ropes are not twisted around each other and are seated in the drum grooves and sheaves;
  - the load, sling, or lifting device is seated in the bowl of the hook;
  - the load is secured, balanced, and positioned in the hook, sling, or lifting device;
  - the hook is brought over the load for a true vertical lift, to minimize swinging;
  - the load, sling, attachments, and load block will clear all obstacles;
  - there is no one on the hook or load.
9. During lifting and carrying a load, the operator shall ascertain that:
  - there is no sudden acceleration or deceleration of the moving load;
  - the load, sling, attachments, and load block do not contact any obstructions;
  - the load is not carried over people.
10. The operator shall not leave the controls while the load is suspended over an area accessible to people unless specific precautions have been instituted and are in place.
11. The load shall not be lowered below the point where two wraps of rope remain on each anchorage of the hoisting drum unless a lower limit device is provided, in which case no less than one wrap shall remain.
12. The load block should be lifted above head level for storage when the crane is not in use.

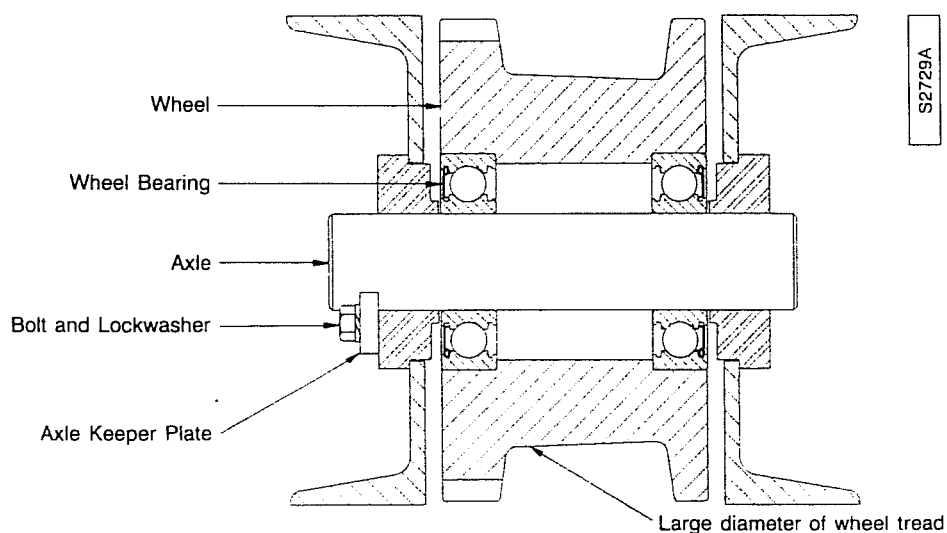
## MAINTENANCE AND INSPECTION PROCEDURES

Before maintenance or inspections are performed on a crane, crane runway, or crane runway conductors, the following precautions shall be taken as applicable. Top running double girder cranes shall be inspected and tested in accordance with the intervals and requirements of ASME B30.2, Safety Standard for Overhead and Gantry Cranes (Top Running Bridge, Single or Multiple Girder, Top Running Trolley Hoist).

1. The crane to be repaired or inspected shall be run to a location where it will cause the least interference with other cranes and operations in the area.
2. If a load is attached to the crane, it shall be landed.
3. All controllers shall be placed in the off position.
4. The main switch (crane disconnect) shall be de-energized. Lock and tag the main switch in the de-energized position in accordance with ANSI Z244.1.
5. Warning signs and barriers shall be utilized on the floor beneath the crane where overhead maintenance and inspection work creates a hazard.
6. If the runway remains energized, stops or a signal person(s), located full-time at a visual vantage point for observing the approach of an active crane(s), shall be provided to prohibit contact by the active crane(s) with the idle crane; with persons performing maintenance or inspections; and with equipment used in performing the maintenance or inspection.
7. A guard or barrier shall be installed between adjacent runways for the length of the established work area to prevent contact between persons performing maintenance or inspection and a crane on the adjacent runway.

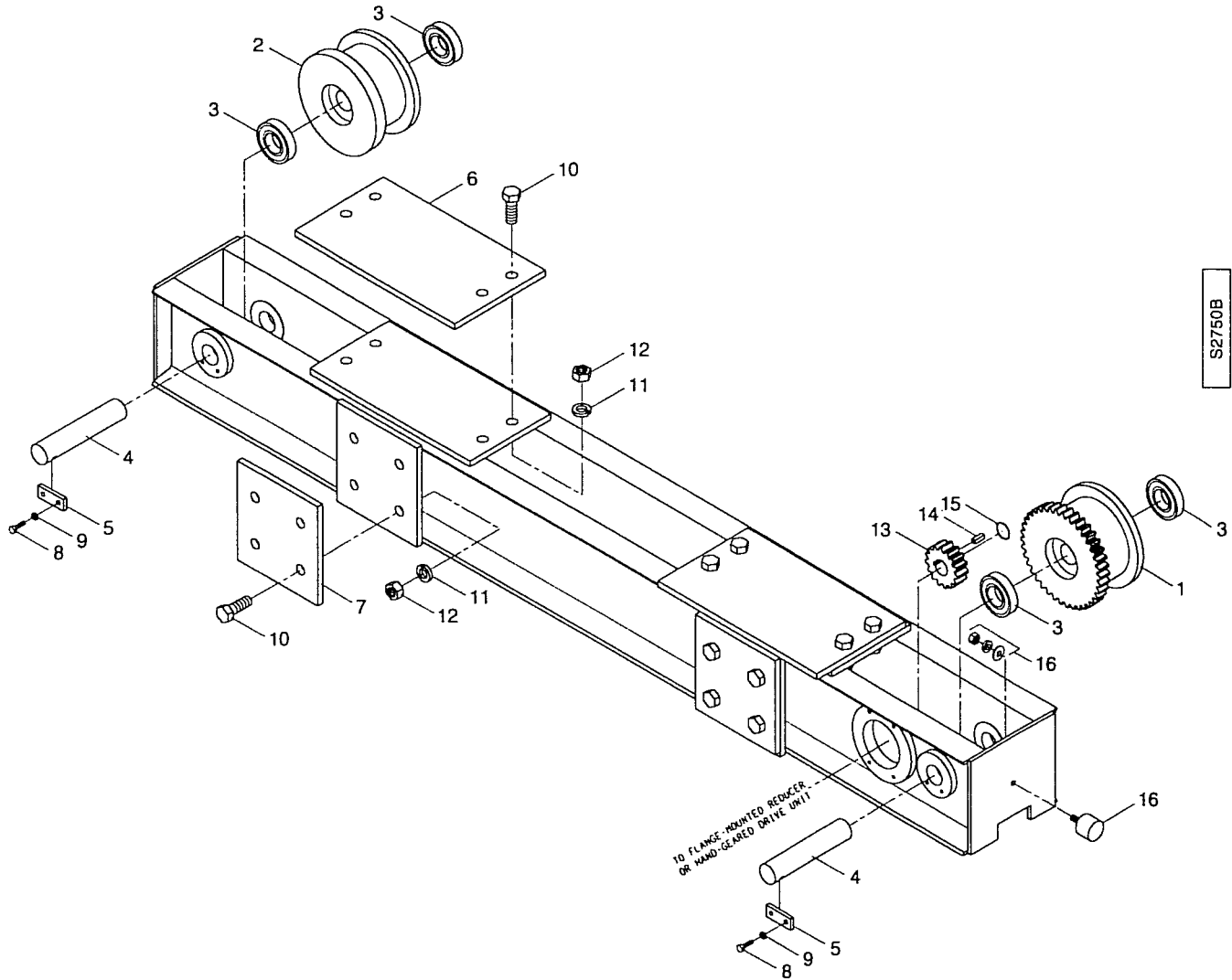
## WHEEL OR WHEEL BEARING REPLACEMENT

1. Perform steps outlined in MAINTENANCE AND INSPECTION PROCEDURES above.
2. Block crane on runway as not to allow any horizontal travel. Support the end truck at the corner where the wheel is to be removed.
3. Remove the axle keeper plate by removing the bolts and lockwashers.
4. Slide the axle out of the wheel and end truck frame.
5. Lift the wheel up out of the end truck, being careful the bearings do not drop out of the wheel.
6. Replace the bearings and/or wheel. Reassemble the bearings into the wheel, checking that the bearing is lubricated as outlined in LUBRICATION section of this manual.
7. Lower the wheel into the end truck, making sure the large diameter of the wheel tread faces the axle keeper plate side of the end truck. (The large diameter of the wheels should be facing the center of the crane.) See diagram below.
8. Insert the axle, and reinstall the keeper plate with the bolts and lockwashers.
9. Remove all blocks, supports, and tools from the runway and crane before operating.



END TRUCK CROSS SECTION

# END TRUCK KITS



S2750B

# END TRUCK KITS

ITEM	DESCRIPTION	9,300 LB. WHEEL CAPACITY	15,500 LB. WHEEL CAPACITY	QTY.
1	Geared Wheel - Steel	69345	69347	1
	Geared Wheel - Bronze	69622	69624	
2	Plain Wheel - Steel	69344-02	69346-02	1
	Plain Wheel - Bronze	69621	69623	
3	Bearing	PA7347	PA7348	4
4	Axle	69348	69349	2
5	Keeper Plate	69350	69350	2
6	Girder Mounting Plate	69370	69371	2
7	Clip Mounting Plate	69374	69375	2
8	Bolt 5/16-18 x 1	35-5-16	35-5-16	4
9	Lockwasher 5/16	17-5C	17-5C	4
10	Bolt 3/4-10 x 2	35-12-32	35-12-32	16
11	Lockwasher 3/4	17-12C	17-12C	16
12	Nut 3/4-10	22-12	22-12	16
13	Pinion	51291	51291	1
14	Key	68290	68290	1
15	Retaining Ring	PA3269	PA3269	1
16	Bumpers (optional)	See Right	See Right	2

ITEM	SPEED	WHEEL CAPACITY	PART NO.
16	50 FPM	9,300 & 15,500 lbs.	PA7344
	75 FPM	9,300 lbs.	PA7345
	75 FPM	15,500 lbs.	
	110 FPM	9,300 lbs.	
	110 FPM	15,500 lbs.	PA7368

Note: Quantities shown are for a single end truck.



## GENERAL CONDITIONS OF WARRANTY

**WARRANTIES:** The Seller warrants to the original using Buyer thereof that the goods sold under this Agreement are free from defects in workmanship and materials for a period of one year from the date of shipment to the original using Buyer. No other express warranties are given and no affirmation of Seller or Seller's agents, by word or action, shall constitute a warranty. No warranty is made for components and accessories made by others when such items are warranted by their respective manufacturers.

Installation or operation of the equipment in any manner other than as recommended by Seller, shall void the warranty.

Any variations in details between the goods furnished herein and those covered in Buyer's specifications are due to standards of manufacture not to be construed as exceptions to the specifications.

### DISCLAIMER OF IMPLIED WARRANTIES:

- (a) SELLER MAKES NO WARRANTY OF MERCHANTABILITY IN RESPECT TO THE GOODS SOLD UNDER THIS AGREEMENT.
- (b) This sale is made WITHOUT ANY WARRANTY BY SELLER THAT THE GOODS ARE SUITABLE FOR ANY PARTICULAR PURPOSE.
- (c) Buyer hereby waives all other warranties, guarantees, obligations, liabilities, rights, and remedies arising by law or otherwise including any obligation or liability of the Seller arising from tort, and Buyer shall indemnify Seller from any liability, loss, damage, or claim arising from Buyer's tortious use of the goods sold hereby.

### REMEDIES:

- (a) Under no conditions shall any goods be returned to Seller without its prior written consent.
- (b) The Buyer's sole and exclusive remedy for breach of any warranty is limited to Seller furnishing, at its expense, duplicate or repaired parts F.O.B. Seller's plant with installation at Buyer's expense if discovery of a claimed defect occurs during the allowable warranty period, and if Seller's inspection determines a defect exists.
- (c) The quantity of material shown by invoice shall in all cases govern settlement for shortages, unless notice of shortage, appropriately documented, is given to the carrier and the Seller upon delivery by the Carrier.
- (d) Claims for errors, deficiencies or imperfections shall be deemed waived by the Buyer unless Seller is notified in writing of the basis of such claims within 10 days after discovery of claimed defect and such discovery occurs within the warranted period.
- (e) Neither Buyer nor User shall be entitled under this Agreement to recover from Seller any incidental or consequential damages of any nature including but not limited to the cost of any labor expended by others in connection with the goods sold hereby by reason of any alleged nonconformity or breach of warranty on the part of the Seller, nor costs of material or account thereof, nor any lost profits whether determinable or speculative.



## Acco Chain & Lifting Products Division

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